



LNPTM LUBRICOMPTM COMPOUND RN001

NYKONR

DESCRIPTION

LNP LUBRICOMP RN001 compound is based on Nylon 6/6 resin containing Molybdenum diSulfide (MoS₂). Added features of this grade include: Wear Resistant

GENERAL INFORMATION	
Features	Wear resistant, No PFAS intentionally added
Fillers	Molybdenum
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport / Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break, 5 mm/min	77	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	5.4	%	ISO 527
Tensile Strain, break, 5 mm/min	6.6	%	ISO 527
Tensile Modulus, 1 mm/min	3200	MPa	ISO 527
Flexural Stress, break, 2 mm/min	91	MPa	ISO 178
Flexural Modulus, 2 mm/min	2600	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched 80*10*4 +23°C	50	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
CTE, 23°C to 60°C, flow	9.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.E-04	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	232	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	64	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Density	1.16	g/cm ³	ISO 1183
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E45329-101281604	-	-
UL Recognized, 94HB Flame Class Rating	1.7	mm	UL 94

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	275 – 290	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	80 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	